Parts List

SANYO

File No.

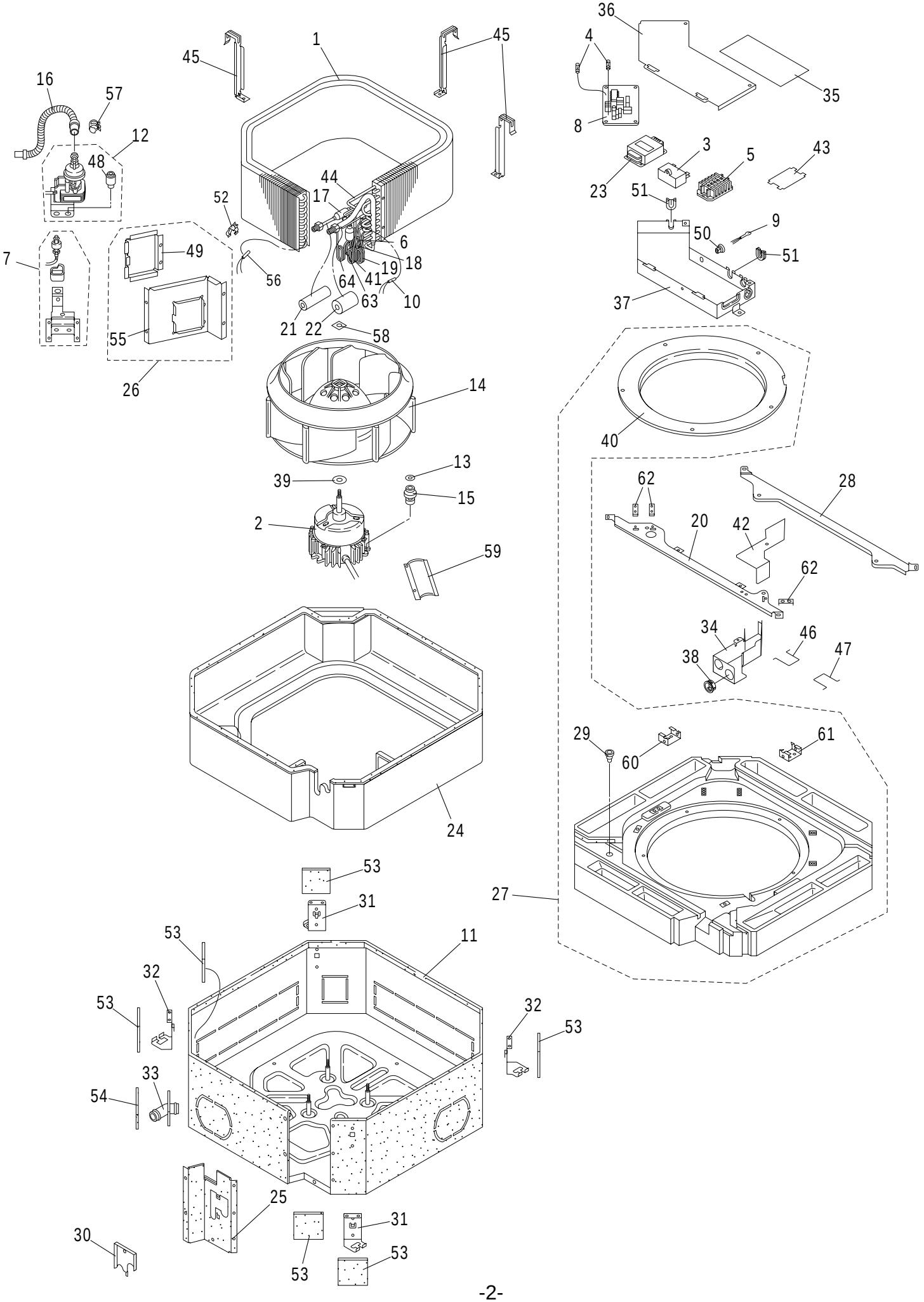
Air Conditioner

INDOOR UNIT
XH2672R

Made in Japan

Model No.	Prod.Code	Volt-Phase-Hertz
XH2672R	1 854 028 32	208-230-1-60

REFERENCE No.PL 833304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ATTENTION !
To ensure correct parts supply,please let us know followings,
when you make service parts order:
1.Part No. 2.Description 3.Q'ty 4.Volts-Hz-Ph 5.Product Model No.

XH2672R
INDOOR UNIT

Key No.	Part No.	Description	Q'ty	Reference No.
* 1	623 165 6733	Heat Exch Ass'y	1	854-0-4119-98200
* 2	623 191 6790	Fan Motor Ass'y SFG6X-41D6P	1	854-0-5202-31400
* 3	623 119 1050	Fixed Capacitor CMPS UP44B455JMF	1	4-2239-56862
* 4	623 191 6783	Fuse MT3 5A	2	1FJ-4-S3A0-03900
* 5	638 016 3441	Terminal Base UKT50-3+15S-2J(A	1	1FJ-4-J3A0-06800
6	623 165 6726	Capillary Tube C1220T-00	1	854-2-4237-17100
* 7	623 191 6776	Switch Ass'y FS-0218-102	1	854-0-5152-03600
* 8	623 192 1572	Circuit Board Ass'y CR-TH2672	1	854-9-9536-05306
* 9	623 160 8251	Thermistor Ass'y KTEC-35-S6	1	854-0-5259-52800
* 10	623 160 8268	Thermistor Ass'y PBC-41E-S14	1	854-0-5259-52200
11	623 159 2888	Cabinet Ass'y	1	854-0-1104-32900
* 12	623 191 6806	Drain Pump Ass'y PJV-1428AU	1	854-0-5264-04300
13	623 093 6508	Washer	3	3-9021-03100
* 14	638 008 2971	Fan Ass'y	1	854-0-2501-21610
15	638 019 7651	Cushion Rubber	3	854-2-2534-17800
16	638 019 7668	Drain Hose	1	854-2-4297-14700
17	623 070 9300	Strainer Ass'y	1	854-0-4522-10400
18	623 165 6757	Capillary Tube	1	854-2-4237-17200
19	623 165 6740	Capillary Tube	1	854-2-4237-17300
20	623 191 6837	Pl Mtg Dr Pan	1	854-2-2333-221H2
21	623 160 8206	Insulation Special	1	854-2-2411-24110
22	623 160 8213	Insulation Special	1	854-2-2411-24020
* 23	623 191 6820	Transformer Ass'y ATR-IIK224A	1	854-0-5263-19000
24	623 191 6813	Cover Ass'y, Evaporator	1	854-0-2317-169H2
25	623 191 6875	Cabinet Plate	1	854-2-1105-298H2
26	623 191 6868	Mounting Plate	1	854-2-4134-664H1
* 27	623 191 6851	Drain Pan Ass'y	1	854-0-2301-515H2
28	638 019 7712	Pl Mtg Dr Pan	1	854-2-2333-22001
29	623 101 9132	Cap Rubber	1	854-2-4109-10200
30	623 191 6844	Mounting Plate	1	854-2-2361-512H2
31	638 019 7736	Mounting Parts Ass'y	2	854-0-1111-20301
32	638 019 7743	Mounting Parts Ass'y	2	854-0-1111-20401
33	638 014 8165	Joint Drain	1	854-2-2334-17310
34	623 160 8336	Support Wire	1	854-2-5319-11101
35	623 160 8169	Elec. Wiring Diagram	1	854-2-5268-93000
36	638 019 7767	Cover,Elec.Component Box	1	854-2-5304-50801
37	623 160 8138	Elec Component Box Ass'y	1	854-0-5301-80300
38	623 038 3425	Bushing OCB-875	1	851-2-5370-00900
39	623 126 3856	Washer Special	1	854-2-1355-15201
40	623 160 8145	Nozzle	1	854-2-2519-14310
41	623 165 6764	Capillary Tube	1	854-2-4237-17400
42	623 160 8343	Cover Terminal	1	854-2-5305-15001
43	623 184 7209	Cover UKT50-3+15S-2D	1	854-2-5376-00800
44	623 165 6795	Capillary Tube	1	854-2-4237-17700
45	638 019 7842	Support, Evaporator	3	854-2-2232-23400
46	638 019 7859	Guide	1	854-2-2352-15600
47	638 019 7866	Guide	1	854-2-2352-15700
48	638 004 9523	Cushion Rubber	3	854-2-2318-13800
49	638 019 7873	Cover Plate	1	854-2-2342-70000
50	623 027 4990	Bushing	1	800-2-5337-17900

NOTE: Metal and plastic parts will be supplied basically with necessary heat insulation pads or packing. Each key number with an asterisk (*) means the recommended service parts.

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1.Part No. 2.Description 3.Q'ty 4.Volts-Hz-Ph 5.Product Model No.

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Key No.	Part No.	Description	Q'ty	Reference No.
51	623 016 2938	Eyelet	2	733-2-4425-12200
52	638 006 5462	Mounting Plate	1	854-2-4140-10201
53	623 160 8237	Packing	6	854-2-1361-79110
54	623 160 8244	Packing	1	854-2-1361-80610
55	638 019 7989	Mounting Plate	1	854-2-4134-66400
* 56	623 160 8404	Thermistor Ass'y PB3M-41E-S4	1	854-0-5259-52300
57	623 077 2205	Clip	1	854-2-2315-10301
58	623 126 2866	Square Washer	1	854-2-2328-10401
59	638 019 7934	Cover Plate	1	854-2-2342-69300
60	638 019 7941	Mounting Plate	1	854-2-2361-51001
61	638 019 7958	Mounting Plate	1	854-2-2361-51101
62	638 019 7965	Mounting Plate	3	854-2-2361-58301
63	623 165 6771	Capillary Tube	1	854-2-4237-17600
64	623 165 6788	Capillary Tube	1	854-2-4237-17500

NOTE: Metal and plastic parts will be supplied basically with necessary heat insulation pads or packing.
Each key number with an asterisk (*) means the recommended service parts.

For Parts or Service Contact
SANYO HVAC SERVICE CENTER
SANYO Fisher Service Company
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